

DOCUMENT

TECHNICAL DATA SHEET Polyethylene Terephthalate PET Flakes Mixed Colour

Référence: CQ-DOC-16 Version: 04

Date: 07/07/2020

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DESCRIPTION OF THE MATERIAL

Product Name: Polyethylene Terephthalate (PET Multi color Flakes). The Polyethylene terephthalate is a saturated polyester-type plastic. More than 95% of our PET comes from water and soft drink bottles.

Product Image:



INTENDED USE

PET is mainly intended for the manufacture of strapping. It can also be used for other applications.

COMPOSITION

PET is washed by the hot water and others chemical products. The nomenclature can be represented as follows:

$$+$$
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List of chemical products:

To wash the flakes, VALORFLAKES uses additives that comply with the European food contact requirements.

	Characteristics		Unit	Criteria
				PET Mixed colour
	Appearance			solid
	Form			Flakes
	Color			Multi color
	Odor			Absent
	Density		Kg/m³	350< >300
	Decomposition temperature		°C	>350
	Melting temperature		°C	250-260
	Size		mm	8< >2
	PVC		ppm	<45
	Adhesive		ppm	<10
CHEMICAL, PHYSICAL	Aluminum		ppm	<5
AND	Caps		ppm	<5
	Labels		ppm	<5
MICROBIOLOGICAL	Wood		ppm	<5
CHARACTERISTICS	Metal Stone PET with UV barrier technology Opaque Black colour Other colour PH Moisture Content Dust concentration Intrinsic viscosity Solubility in water		ppm	<5
			Ppm	<5
			Ppm	-
			Ppm	<1000
			Ppm	<50
			ppm	-
				<8
			%	Max 0,7
			%	<0.1
			dl/g	0.8< >0.72
				insoluble
	Resistance to	Phenol and highly chlorinated compound fat		Do not resist
	organic solvents	Oil and detergent NTT		Good
	Light resistance Resistance to alkaline dilutions Resistance to acidic concentrations			Good
				Not resistant
				Not resistant
To the best of our knowledge, this information was correct on the date of publication.				



MARKETING

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Storage: The storage of the PET in the factory is done in BIGBAG. Storage conditions: Keep away from heat, humidity and bad weather Store away from any flame Storage at an ambient temperature in a special and clean room on clean pallets. **CONSERVATION AND STORAGE PACKAGING** The product packaged in BIG BAG is stored on wooden pallets. Weight of the Big Bag [1000kg-1200kg]. Road and maritime transport. **DISTRIBUTION METHOD** Transport by trucks and boats. **TRANSPORT** Preferably not to exceed 1 year from the date of manufacture, to preserve its physical, chemical and microbiological LIFETIME properties. Complies with the following criteria: Technical data sheet **CRITERIA TO BE** Labeling and identification of the lot number **CHECKED BEFORE**

Certificate of analysis

Quantity